

OUR PLATING SPECIFICATIONS

ANODIZE, SULFURIC TYPE II [MIL-A-8625F]

Description:

Colors will vary with alloy. Aluminum with low alloying elements will show practically no color change. Best coating on aluminum for dyeing. Can be dyed practically any color or shade (black, blue, red, etc.). Salt spray requirement is 336 hours (5% solution per method 811 of FED-STD-No. 151. FED-STD-No. 595) may be used as a guide for specifying color (approximate comparison only).

Improved surface corrosion protection under severe service conditions or as a bases for paint systems. For all aluminum alloys, but do not use where solution will entrap.

Applicable Documents:

SPECIFICATIONS	THICKNESS	REMARKS	MIL-A-8625F TYPE II
Type II	0.00007 to 0.0010	Conventional coatings produced from sulfuric acid bath	
Class 1		Non-dyed Minimum weight for Type II coatings - 600 Milligrams/square feet	
Class 2		Dyed-2500 Milligrams/square feet	

We are happy to answer any questions you may have about our process.
Please feel free to contact us anytime.

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